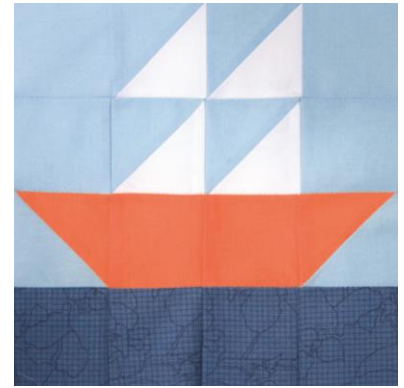


## GO! Boat 8" Block Pattern

Finished Block Size 8" x 8"



### GO!® Dies Used, Number of Shapes to Cut & Fabric Requirements

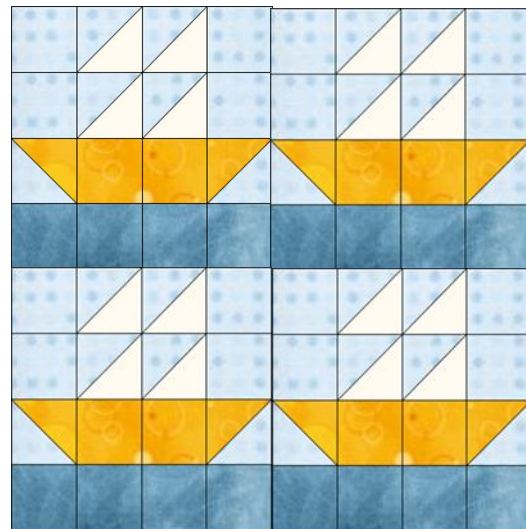
Fabric Color	Shape	GO! Dies Used	Number of Shapes to Cut	Fabric Required for One Block
White		GO! Half Square Triangle-2" Finished Square Multiples (55063) or GO! Value Die (55018)	4	1/8 yard
Light Blue		GO! Square-2½" (2" Finished) Multiples (55059) or GO! Value Die (55018)	4	1/8 yard
Light Blue		GO! Half Square Triangle-2" Finished Square Multiples (55063) or GO! Value Die (55018)	6	Yardage included above
Blue		GO! Square-2½" (2" Finished) Multiples (55059) or GO! Value Die (55018)	4	1/8 yard
Orange		GO! Square-2½" (2" Finished) Multiples (55059) or GO! Value Die (55018)	2	1/8 yard
Orange		GO! Half Square Triangle-2" Finished Square Multiples (55063) or GO! Value Die (55018)	2	Yardage included above

### Block Sewing Directions

1. Pin and sew one white and one light blue 2" finished half square triangles (HST's) together as shown. Press seams toward light blue triangles. Make four HST units.
2. Pin and sew one light blue and one orange 2" finished HST together as shown. Press seams toward orange triangles. Make two HST units.
3. Lay out HST units, four light blue 2" finished squares, two orange 2" finished squares and four blue 2" finished squares following block diagram.
4. Pin and sew units into rows. Press seams in opposite directions for alternating rows.
5. Pin and sew rows together to complete block. Press seams open.



### Alternate Four Block Option



**TIPS:** Combine with other GO! Mix & Match Quilt Blocks such as Depression or Diamond Star.