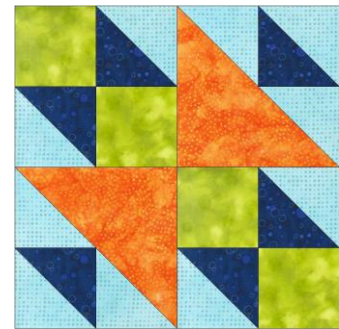


GO! Double X No. 1 8" Block Pattern







Finished Block Size 8" x 8"



GO!® Dies Used, Number of Shapes to Cut & Fabric Requirements

Fabric Color	Shape	GO! Dies Used	Number of Shapes to Cut	Fabric Required for One Block
Orange		GO! Half Square Triangle-4" Finished Square (55031)	2	1/4 yard
Light Blue		GO! Half Square Triangle-2" Finished Square (GO! Value Die) (55018)	10	1/8 yard
Blue		GO! Half Square Triangle-2" Finished Square (GO! Value Die) (55018)	6	1/8 yard
Green		GO! Square-2½" (GO! Value Die) (55018)	4	1/8 yard

Block Sewing Directions

1. Pin and sew one light blue and one blue 2" finished half square triangle (HST) together as shown. Press seams toward blue triangles. Make six HST units. 
2. Pin and sew one light blue 2" finished HST to the side and the bottom of HST unit as shown. Press seams toward added triangles. Make two combined units. 
3. Pin and sew one orange 4" finished HST and one combined HST unit together as shown. Press seams toward orange triangle. Make two quarter blocks. 
4. Pin and sew two HST units and two green 2½" squares together as shown. Press seams towards squares. Make two quarter blocks. 
5. Pin and sew two quarter blocks together into half blocks as shown. Press seams open. Make two half blocks. 
6. Pin and sew half blocks together to complete block. Press seams open. 

Alternate Four Block Option



TIPS:
Combine with other GO! Mix & Match Quilt Blocks such as *Free Trade* or *Old Maid's Puzzle*.