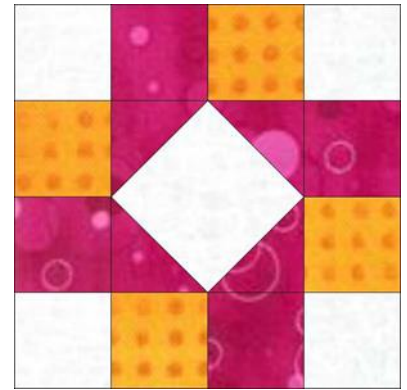


## GO! Susannah Variation No. 1 8" Block Pattern




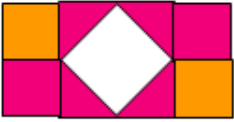

Finished Block Size 8" x 8"



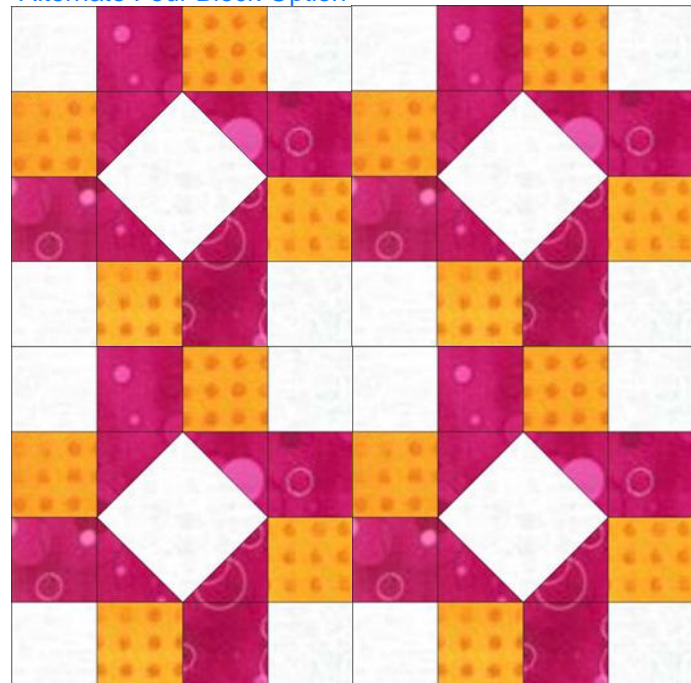
### GO!® Dies Used, Number of Shapes to Cut & Fabric Requirements

Fabric Color	Shape	GO! Dies Used	Number of Shapes to Cut	Fabric Required for One Block
White		GO! Square-2½" (2" Finished) Multiples (55059) or GO! Value Die (55018)	4	1/8 yard
White		GO! Square on Point-3¼" (2¾" Finished) (55317)	1	Yardage included above
Pink		GO! Square-2½" (2" Finished) Multiples (55059) or GO! Value Die (55018)	4	1/8 yard
Pink		GO! Half Square Triangle-2" Finished Square Multiples (55063) or GO! Value Die (55018)	4	Yardage included above
Orange		GO! Square-2½" (2" Finished) Multiples (55059) or GO! Value Die (55018)	4	1/8 yard

### Block Sewing Directions

1. Pin and sew one pink 2" finished half square triangle (HST) to each side of one white square on point as shown. Press seams toward triangles. 
2. Pin and sew one orange and one pink 2" finished squares together. Press seam open. Make four combined square units. 
3. Pin and sew one combined square unit to each side of square in a square unit as shown. Press seams toward square units. 
4. Pin and sew one white 2" finished square to each side of one square unit as shown. Press seams toward square unit. Make two combined units. 
5. Pin and sew one combined unit to top and bottom of block center as shown to complete block. Press seams open. 

### Alternate Four Block Option



**TIPS:** Combine with other GO! Mix & Match Quilt Blocks such as X Block or Mosaic No. 15.